## WHAT IS CLAIMED IS:

1. A method of conducting a mixture experiment, comprising:

determining an experimental space comprising n factors and a first factor in M number of factor level intervals and in a range of  $A_{min}$  to  $A_{max}$  where A is a proportion of the factor level to total factor levels; and

conducting an experiment on the first factor sampled in a range of levels determined according to a relationship  $(A_{min} + (A_{max} - A_{min})/(n(M-1)))$  to  $(A_{max} - (A_{max} - A_{min})/(n(M-1)))$ .

- 2. The method of claim 1, where the experimental space comprises a first factor in 0 to 100 levels and the first factor is sampled in a range of levels determined according to a relationship (100/(n(M-1))) to (100-200/(n(M-1))).
- 3. The method of claim 1, wherein the factors are components of a catalyst.
- 4. The method of claim 1, wherein the space comprises the first factor in increments of 1/(M-1) within the range.
- 5. The method of claim 1, wherein the experimental space comprises a three component mixture and a second factor level range is determined from a minimum level value to a maximum level value according to the relationship (100/(3(M'-1))) to (100-200/(3(M'-1))), where M' is a number of level intervals for the second component.
- 6. The method of claim 1, wherein the experimental space comprises a three component mixture and a second factor level range is determined from a new minimum level value to a new maximum level value according to the relationship (100/(3(M'-1))) to (100-200/(3(M'-1))), where M' is a number of level intervals for the second component and the space comprises the first factor in increments of 1/(M-1) within its range.

7. The method of claim 1, wherein the experimental space comprises a three component mixture and a second factor level range is determined from a new minimum level value to a new maximum level value according to the relationship (100/(3(M'-1))) to (100-200/(3(M'-1))), where M' is a number of level intervals for the second component and the space comprises the first factor in increments of 1/(M-1) within its range and the second factor in increments of 1/(M'-1) within its range;

and the method further comprises:

determining values for levels of a third factor of the mixture from a positive difference between 1.0 and values for a summation of levels of the other factor levels; and

conducting an experiment on samples defined according to the determined values for each factor.

- 8. The method of claim 1, wherein the experimental space comprises a four component mixture and a second factor level range is determined from a new minimum level value to a new maximum level value according to a relationship, (100/(3(M'-1))) to (100-200/(3(M'-1))), where M' is a number of level intervals for the second component.
- 9. The method of claim 1, wherein the experiment comprises a CHTS experiment.
- 10. The method of claim 9, wherein the experiment is a CHTS experiment comprising steps of:

preparing a combinatorial library comprising a plurality of reagent compositions according to the experimental space;

effecting parallel reaction of the library to produce products; and evaluating the products to select a lead from the library of reactants.

- 11. The method of claim 9, wherein the CHTS experiment comprises providing a reactor plate comprising a substrate with an array of reaction cells containing at least one reactant according to the experimental spaces and reacting the reactant in parallel with other reactants.
- 12. The method of claim 9, wherein the CHTS comprises effecting parallel chemical reactions of an array of reactants defined according to the experimental space.
- 13. The method of claim 9, wherein the CHTS comprises effecting parallel chemical reactions on a micro scale on reactants defined according to the experimental spaces.
- 14. The method of claim 9, wherein the CHTS comprises an iteration of steps of simultaneously reacting a multiplicity of tagged reactants prepared according to the experimental space and identifying a multiplicity of tagged products of the reaction and evaluating the identified products after completion of a single or repeated iteration.
- 15. The method of claim 9, wherein the experimental space factors comprise reactants, catalysts and conditions and the CHTS comprises
- (A) (a) reacting a reactant selected according to the experimental space under a selected set of catalysts or reaction conditions; and (b) evaluating a set of results of the reacting step; and
- (B) reiterating step (A) wherein a selected experimental space selected for a step (a) is chosen as a result of an evaluating step (b) of a preceding iteration of step (A).
- 16. The method of claim 9, wherein the factors include a catalyst system comprising a Group VIII B metal.
- 17. The method of claim 9, wherein the factors include a catalyst system comprising palladium.

- 18. The method of claim 9, wherein the factors include a catalyst system comprising a halide composition.
- 19. The method of claim 9, wherein the factors include an inorganic cocatalyst.
- 20. The method of claim 9, wherein the factors include a catalyst system includes a combination of inorganic co-catalysts.
- 21. The method of claim 9, wherein the factors comprise a reactant or catalyst at least partially embodied in a liquid and effecting the CHTS method comprises contacting the reactant or catalyst with an additional reactant at least partially embodied in a gas, wherein the liquid forms a film having a thickness sufficient to allow a reaction rate that is essentially independent of a mass transfer rate of additional reactant into the liquid to synthesize products that comprise the results.
- 22. The method of claim 1 wherein the experiment is a CHTS experiment that identifies at least one point comprising an improved result; and the method further

comprises:defining at least one additional experimental space comprising at least one lattice of points representing reaction factor levels in a smaller increment around the point of lead result;

conducting at least a next CHTS experiment on the experimental space to identify at least one point comprising a lead result comprising a set of levels of reaction factors.

23. A method for defining a reduced set of samples for an experimental space and conducting an experiment on the samples.

comprising:determining an experimental space comprising n factors in M number of evenly spaced factor level intervals over a range of  $A_{min}$  to  $A_{max}$  where A is a proportion of a factor level to total factor levels;

specifying new factor level ranges for each factor according to a relationship  $(A_{min} + (A_{max} - A_{min})/(n(M-1))) \text{ to } (A_{max} - (A_{max} - A_{min})/(n(M-1)));$ 

selecting samples of combinations of factors in a set of M-1 evenly spaced levels within the specified levels; and

conducting an experiment on the samples.

- 24. The method of claim 23, comprising selecting only possible combinations of evenly spaced factor levels within the specified ranges.
- 25. The method of claim 23, comprising selecting all possible combinations of evenly spaced factor levels within the specified ranges.
  - 26. A system for conducting an experiment, comprising;

a reactor for effecting a CHTS method on an experimental space to produce results; and

a programmed controller for the reactor that defines an experimental space comprising a lattice of points representing increments of reaction factor levels from a minimum level value to a maximum level value according to the relationship  $(A_{min} + (A_{max} - A_{min})/(n(M-1)))$  to  $(A_{max} - (A_{max} - A_{min})/(n(M-1)))$  where M is a number of intervals for the factor levels of the range, n is a number of mixture components and A is a proportion of the factor level to total factor levels.

- 27. The system of claim 26, wherein the controller is a computer, processor or microprocessor.
- 28. The system of claim 26, further comprising a dispensing assembly to charge factor levels of reactants or catalysts representing the catalyzed chemical experimental space to wells of an array plate for charging to the reactor.
- 29. The system of claim 26, wherein the dispensing assembly is controlled by the controller to charge factor levels of reactants or catalysts according to the controller defined space.

- 30. The system of claim 26, further comprising a detector to detect results of the CHTS method effected in the reactor.
  - 31. A system for conducting an experiment, comprising;

a reactor for effecting a CHTS method on an experimental space to produce results; and

a programmed controller for the reactor for inputing experimental space information comprising n factors in M number of factor level intervals and in a range of  $A_{min}$  to  $A_{max}$  where A is a proportion of a factor level to total factor levels, specifying new factor level ranges for each factor according to a relationship  $(A_{min} + (A_{max} - A_{min})/(n(M-1)))$  to  $(A_{max} - (A_{max} - A_{min})/(n(M-1)))$  and selecting samples of combinations of factors in a set of M-1 evenly spaced levels within the specified levels for charge to the reactor.